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812,223 views This video is about preparing the block, bearings, and crankshaft for installation and how to check bearing clearances.

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Posted by Anonymous on Jun 12, 2013

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Torque Settings - Cylinder Heads

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55-60ft/lbs crank shaft main bearings is 80-85 ft/lbs fly wheel bolts95-100 ft/lbs

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Fuel Injected Engine: Horsepower: 63 hp (47 kW) at 5000 rpm Torque: 73 lb?ft (99 N?m) at 3000 rpm Carbureted Engine: Horsepower: 63 hp (47 kW) Later versions (Mazda 323 91-98 etc.) produced 73 hp (54 kW) at 5500 rpm, and 80 lb?ft (110 N?m) of torque at 4000 rpm [2]

Mazda B engine - Wikipedia

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TORQUE SPECIFICATIONS all readings in ft. lbs. Year Engine Displacement Liters (VIN) Cylinder Head Bolts ... 5 - Mazda 3 with the 2.0L (LF) and 2.3L (L3) engines: 142-177 ft. lbs. Mazda 1.6L-97ci-S4 Torque Specifications - TorkSpec ...

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It goes without saying that the application of this control technology has simultaneously improved both the performance of the engine and its fuel efficiency, and Mazda has built this brand new mechanism into its small mass-sales car, the Familia, as its main engine (the 1.5L ZL-VE type introduced in 1998). CO2 emissions have been reduced by 16% and NOx by 14% over previous models, while the ...

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