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Sections 18. Senses when a signal is received Converts the input signal to the correct voltage level Isolates the PLC from the input voltage or current Sends a signal to the processor indicating which sensor originated the signal 19.

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CHAPTER 1 . Programmable Logic

Controllers (PLCs): An Overview . TEST

1 . 1 . Choose the letter that best completes
the statement. Answer . 1. PLCs were

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originally designed as replacements for: 1.
b . a) microcomputers. c) analog
controllers. b) relay control panels.

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Programmable Logic Controllers continuously monitors the input values from various input sensing devices (e.g. accelerometer, weight scale, hardwired signals, etc.) and produces corresponding output depending on the nature of

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production and industry. A typical block diagram of PLC consists of five parts namely: Rack or chassis; Power Supply Module

*Programmable Logic Controllers (PLCs):
Basics, Types ...*

A programmable logic controller (PLC) or

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Controller is an industrial digital computer which has been ruggedized and adapted for the control of manufacturing processes, such as assembly lines, or robotic devices, or any activity that requires high reliability, ease of programming and process fault diagnosis.. PLCs can range from small

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Controllers with tens of inputs and
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